



MRC Global

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| nordic flanges | Qualification Test Record NORSOK M-650 Edition 4 | | | | QTR. No.: NFCBHF44 |
| | | | | | Rev. No.: 6 |
| Manufacturer name/address/ Web page: | Nordic Flanges AB, Kavelvägen 17, 894 35 Själevad, Sweden www.nordicflanges | | | | |
| Reference standard | Norsok M-650 Edition 4 | | | | |
| Material designation and MDS No.: | ASTM A 182 Gr. F44/UNS S31254, MDS R14, Revision 6 | | | | |
| Manufacturing summary doc. No.: | CBHF44 | Rev. No.:7 | | | |
| Products and manufacturing process(es): | Hot forged flangs 2"-12", forged by closed die in counter blow hammer | | | | |
| Mandatory conditions and sub-contractors: | NF may use subcontractor according to PD-09 Separate heat treatment in furnace Sarlin, 100 kW, 250A | | | | |
| Other information: | Qualification testing acc to approved sketch and document 091104. Heat treatment procedure verification carried out under supervision of qualifying company. Exova Karlskoga is qualified to ISO 17025. Nordic Flanges laboratory works to the principles of ISO 17025. | | | | |
| Tested and Qualified Thickness and Weight | | | | | |
| Products and manufacturing process(es): | Test record No. | Tested thickness (mm) | Qualified thickness (mm) | Test piece weight (kg) | Qualified weight (kg) |
| Die forged flanges | H10-4808 | 97 | 97 | 97 | 194 |
| Die forged flanges | 7003 | 97 | 97 | 97 | 194 |
| | | | | | |
| Qualification/acceptance signatures | | | | | |
| Manufacturer: | Prepared by/Date: | Checked by/Date: 2024-01-09 | | | |
| | |  | | | |
| Remarks/Special remarks: | | | | | |
| <ol style="list-style-type: none"> 1. The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. 2. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650. 3. This qualification is executed and accepted by MRC Global as "Qualifying Company" solely for the supply of the above listed products to MRC Global as "Purchaser", and MRC Global assumes no liability for the use of or reliance on this qualification/acceptance by other purchasers. 4. In accordance with MRC Global internal routines and procedures, the validity of the qualification/acceptance is 1 year from the initial signing of the QTR front sheet, after which the qualification/acceptance is subject to annual verification and renewal. | | | | | |
| Qualified/Accepted by (company name/address): MRC Global Norway AS Gamle Forusveien 53 4033 STAVANGER | | | Initial approval date: 31.01.2023 Expiry date (annual renewal): 31.01.2025 Signature:  | | |