


MRC Global

nordic flanges	Qualification Test Record NORSOK M-650 Edition 4				QTR. No.: Nr: CDPF53
					Rev. No.: 3
Manufacturer name/address/ Web page:	Nordic Flanges AB, Kavelvägen 17, 894 35 Själevad, Sweden www.nordicflanges.com				
Reference standard	Norsok M-650 Edition 4				
Material designation and MDS No.:	ASTM A 182 Gr. F53 MDS D54, Revision 6				
Manufacturing summary doc. No.:	CDP F53				Rev. No.: 7
Products and manufacturing process(es):	Hot forged flanges ½"-3" , forged by closed die in forging press				
Mandatory conditions and sub-contractors:	Billets comes from M-650 approved sources Separate heat treatment in furnace Sarlin 100kW, 250A				
Other information:	Qualification testing acc lo approved sketch and document QTI 001 REV.0 Weld-Neck I "-2500LB and TOT ODPF53. The tests have been supervised by DNV and Inspecta. The size of forging is 1" 2500LB Heat treatment procedure verification carried out under supervision of qualifying company				
Tested and Qualified Thickness and Weight					
Products and manufacturing process(es):	Test record No.	Tested thickness (mm)	Qualified thickness (mm)	Test piece weight (kg)	Qualified weight (kg)
Die forged flanges	K402656	38	42	7,5	15
Qualification/acceptance signatures					
Manufacturer:	Prepared by/Date:		Checked by/Date: 2024-01-09		
					
Remarks/Special remarks:					
<ol style="list-style-type: none"> 1. The manufacturer and this QTR are evaluated and found to be in compliance with the requirements of NORSOK M-650 for supply of the above listed products and materials. 2. This acceptance does not exempt any purchaser from his responsibility to ensure that this qualification is valid for his products within the essential variables of NORSOK M-650. 3. This qualification is executed and accepted by MRC Global as "Qualifying Company" solely for the supply of the above listed products to MRC Global as "Purchaser", and MRC Global assumes no liability for the use of or reliance on this qualification/ acceptance by other purchasers. 4. In accordance with MRC Global internal routines and procedures, the validity of the qualification/acceptance is 1 year from the initial signing of the QTR front sheet, after which the qualification/acceptance is subject to annual verification and renewal. 					
Qualified/Accepted by (company name/address):			Initial approval date: 31.01.2023		
MRC Global Norway AS Gamle Forusveien 53 4033 STAVANGER			Expiry date (annual renewal): 31.01.2025		
			Signature: 